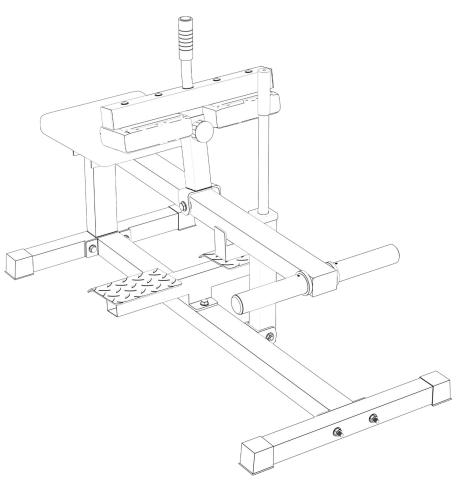
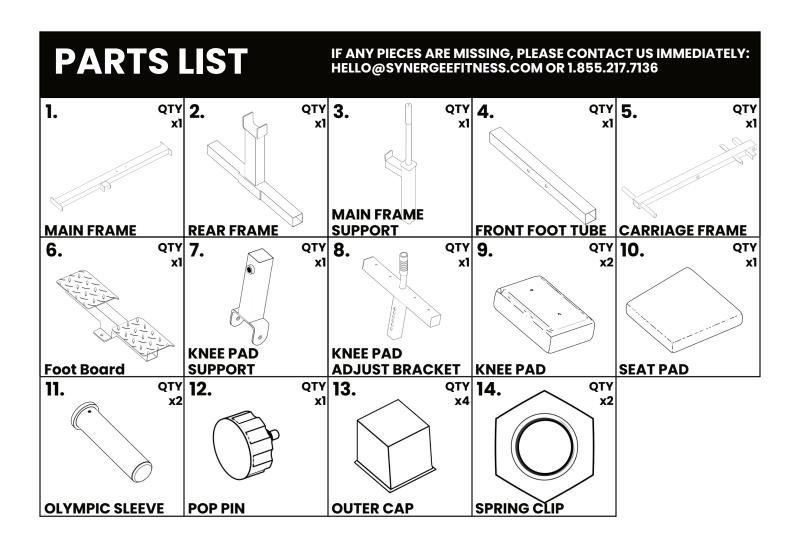
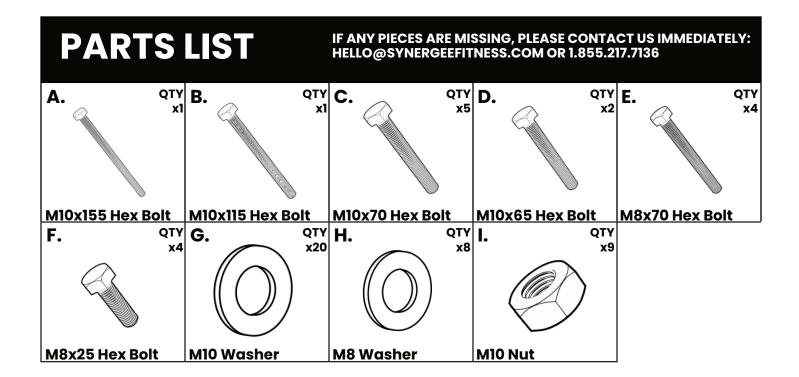


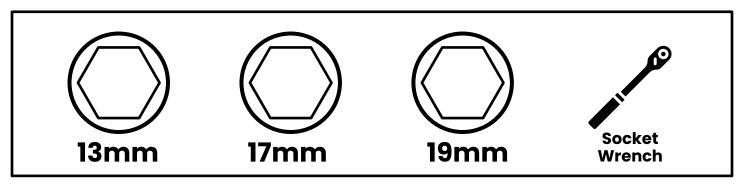
CALF RAISE MACHINE







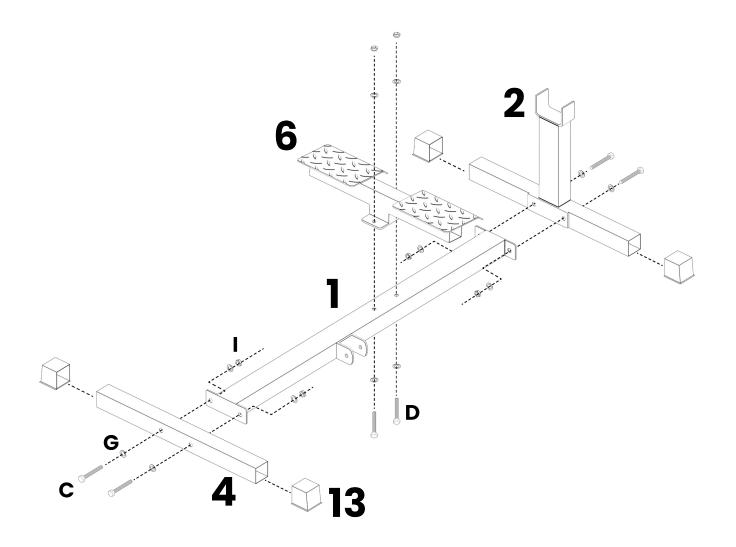
TOOLS REQUIRED



	HARDWARE SIZING CHART
M10x155 BOLT	
M10x115 BOLT	
M10x70 BOLT	
M10x65 BOLT	
M8x70 BOLT	
M8x25 BOLT	

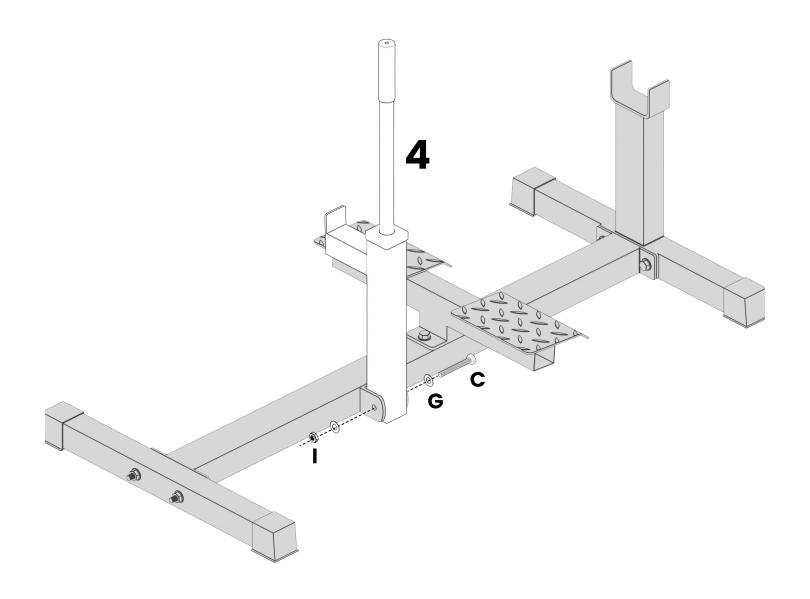
ASSEMBLY STEP: 1

STEP PART GUIDE		
#	PART NAME	QTY
1.	Main Frame	1
2.	Rear Frame	1
4.	Front Foot Tube	1
6.	Foot Board	1
13.	Outer Cap	4
C.	M10x70 Bolt	4
D.	M10x65 Bolt	2
G.	M10 Washer	12
l.	M10 Nut	6



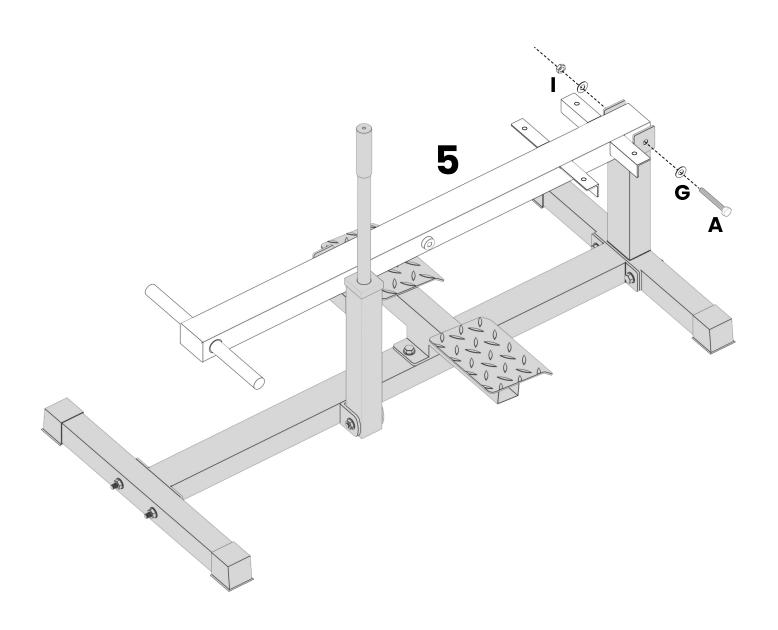
ASSEMBLY STEP: 2

STEP PART GUIDE		
#	PART NAME	QTY
4.	Main Frame Support	1
C.	M10x70 Bolt	1
G.	M10 Washer	2
l.	M10 Nut	1



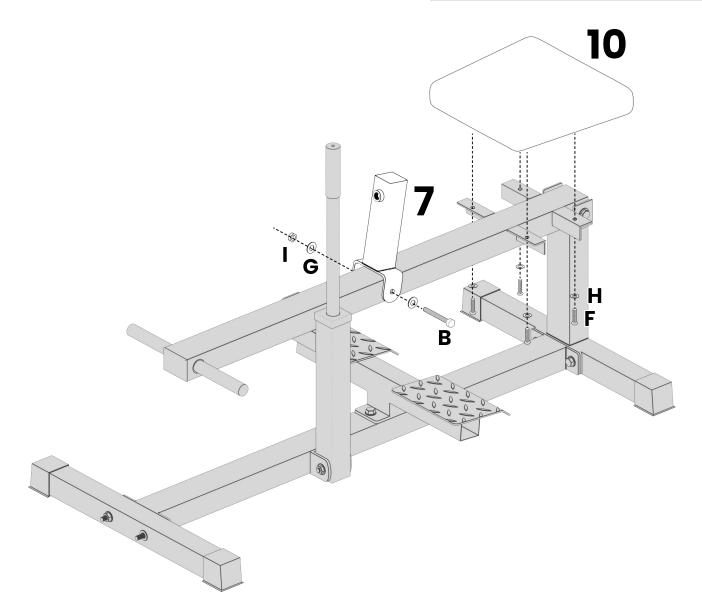
ASSEMBLY
STEP: 3

STEP PART GUIDE		
#	PART NAME	QTY
5.	Carriage Frame	1
A.	M10x155 Bolt	1
G.	M10 Washer	2
Ī.	M10 Nut	1



ASSEMBLY
STEP: 4

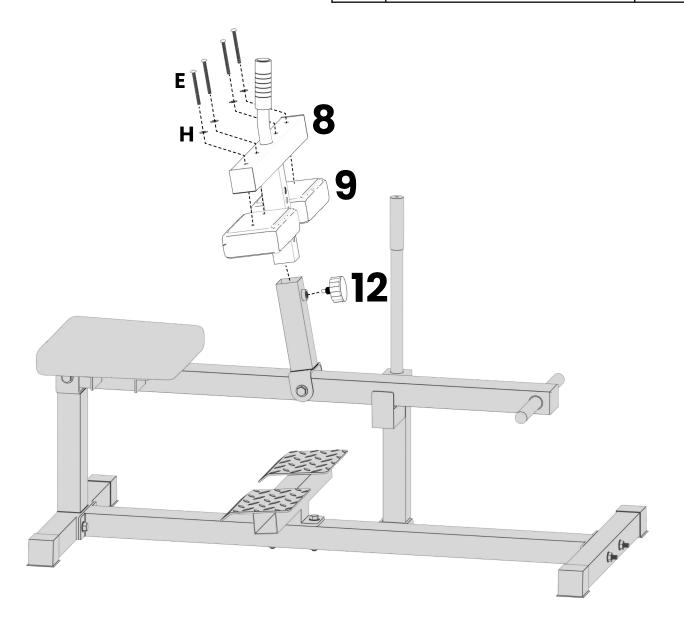
STEP PART GUIDE		
#	PART NAME	QTY
7.	Knee Pad Support	1
10.	Seat Pad	1
B.	M10x115 Bolt	1
F.	M8x25 Bolt	4
G.	M10 Washer	2
H.	M8 Washer	4
l.	M10 Nut	1



ASSEMBLY

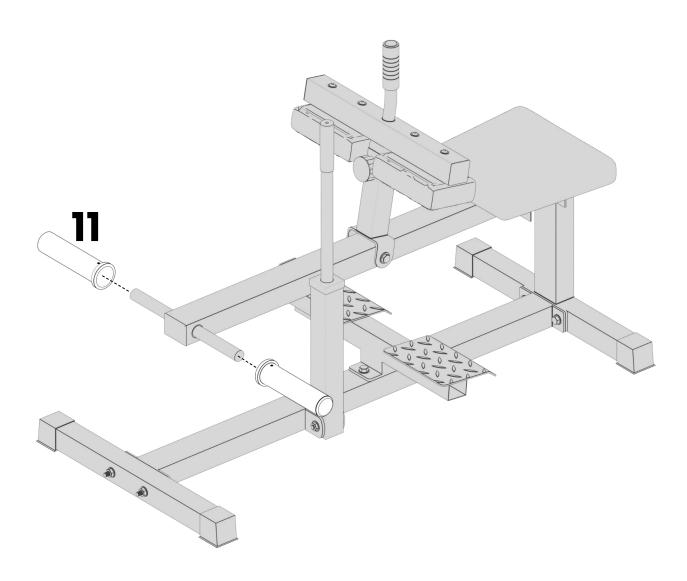
STEP: 5

STEP PART GUIDE		
#	PART NAME	QTY
8.	Knee Pad Adjustable Bracket	1
9.	Knee Pad	2
12.	Pop Pin	1
E.	M8x70 Bolt	4
H.	M8 Washer	4



ASSEMBLY
STEP: 6

STEP PART GUIDE		
#	PART NAME	QTY
11.	Olympic Sleeve	2
14.	Spring Clip	2



To install Olympic Sleeves, insert on the machine as follows and tighten with a hex key.